. icase check the examination details be	low before ente	ring your candidate information
Candidate surname		Other names
Centre Number Candidate N Pearson Edexcel Leve		el 2 GCSE (9–1)
Tuesday 18 June 20	24	
Morning (Time: 1 hour 45 minutes)	Paper	1DT0/1A
Morning (Time: 1 hour 45 minutes)	reference	IDIO/IA
Design and Techr COMPONENT 1: Metals	_	

Instructions

- Use **black** ink or ball-point pen.
- **Fill in the boxes** at the top of this page with your name, centre number and candidate number.
- Answer **all** questions.
- Answer the questions in the spaces provided
 - there may be more space than you need.
- Calculators may be used.
- Any diagrams may NOT be accurately drawn, unless otherwise indicated.
- You must show all your working out with your answer clearly identified at the end of your solution.

Information

- The total mark for this paper is 100.
- The marks for **each** question are shown in brackets
 - use this as a guide as to how much time to spend on each question.

Advice

- Read each question carefully before you start to answer it.
- Try to answer every question.
- Check your answers if you have time at the end.

Turn over ▶





SECTION A

Core

Answer ALL questions. Write your answers in the spaces provided.

1 (a) The materials that products are made from are chosen because of their properties.

Figure 1 shows a table of products.

For each of the products shown, give a property of the material it is made from that makes the material suitable for the product.

The first one has been done for you.

Picture of product	Material and product	Property
	Cast iron frying pan	Hard
	Cotton bath towel	(1) (i)
	Polyester resin earrings	(1) (ii)
	Copier paper	(iii)
	Beech cooking spoon	(1)

Figure 1



		(Total for Question 1 = 8	s marks)
		Answer	
			(2)
		The cast iron frying pan weighs 3 kg. Calculate how many grams of carbon are in the cast iron frying pan.	
		Cast iron contains 2% carbon.	
		Explain one other advantage of using cast iron for the frying pan.	(2)
		,	
(-)	` '	The frying pan is made from cast iron. Cast iron is hard, therefore it does no scratch easily.	

2 Figure 2 shows a wooden sheep that is being threaded with a yarn.

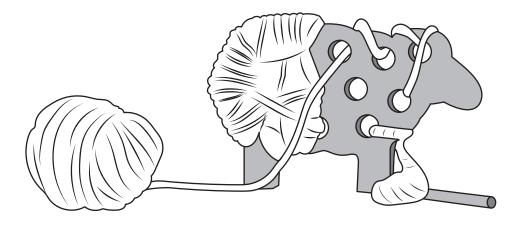


Figure 2

(a)	Name one specific animal fibre that can be used to make the yarn being threaded
	in Figure 2.

(1)

The wood that is used to manufacture the sheep is delivered to the manufacturer using vehicles powered by biofuels.

(b) Explain **one** advantage of using biofuels to power the delivery vehicles.

(2)

(c) Explain **one** advantage of using computer-aided design (CAD) when producing the design ideas for the wooden sheep.

(2)

A new animal shape needs to be designed.

Space for working

The designer has collected some data about the popularity of specific animals amongst young children.

Figure 3 is a table of data showing the popularity of specific animals amongst young children.

Animal	Number of votes	Percentage of votes (%)
Cat	165	55
Dog	75	25
Rabbit		15
Mouse		5
Total	300	100

Figure 3

(d) (i) Complete Figure 3 above by calculating the **two** missing values.

(2)

Number of votes for Rabbit
Number of votes for Mouse

Figure 4 is a partly completed bar chart that shows the percentage of votes received for the Cat and the Dog.



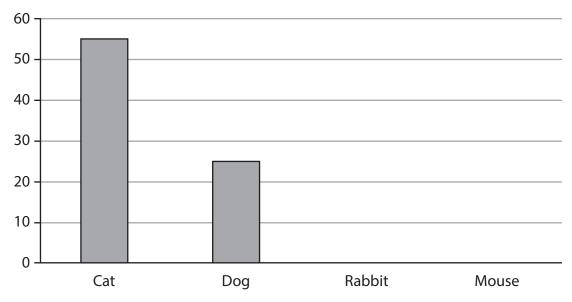


Figure 4

(ii) Complete the bar chart shown in Figure 4 to show the percentage of votes received for the Rabbit and the Mouse.

(2)

(Total for Question 2 = 9 marks)

Figure 5 shows a pulley and pulley belt, a motor, and the cross section of the pulley belt used in a model boat drive system.

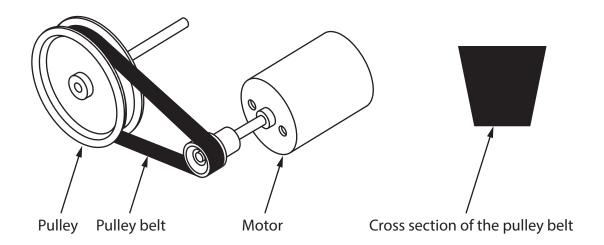


Figure 5

- (a) Name the type of pulley belt shown in the cross section in Figure 5. (1)
- (b) Explain **one** reason for manufacturing the pulley from aluminium rather than mild steel.

(2)



Figure 6 shows the pulley system for the model boat drive system.

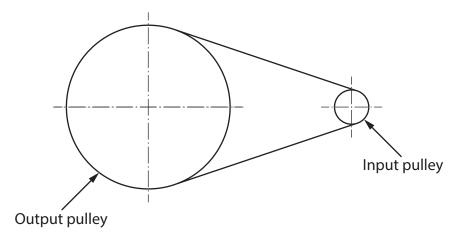


Figure 6

(c) The pulley system has a velocity ratio of 5:1.

The input speed is 2000 revolutions per minute (rpm).

Calculate the output speed of the pulley system.

Use the formula below to calculate the answer.

 $Velocity ratio = \frac{input speed}{output speed}$

Give your answer in rpm.

(2)

Answer rpm



The motor for the model boat is powered by the solar cell shown in Figure 7.

The solar cell is 5 cm by 5 cm.



Figure 7

(d)	Explain one disadvantage of using the solar cell to power the motor for the model
	boat.

(2)

Figure 8 shows the frame for the model boat.

The model boat has been manufactured from balsa wood.

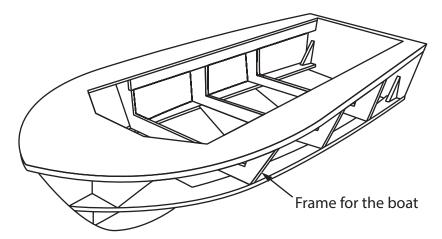


Figure 8

(e) Explain **two** benefits of using balsa wood for the frame of the model boat.

	(Total for Question 3 = 11 marks)
2	
T	
1	
	(4)

4	(a) Explain two ways that conductive inks can be used in products.	(4)
2.		
	(b) A small batch of conductive ink weighs 9 grams.	
	The ink contains 40% of hazardous material by weight.	
	Calculate the weight of hazardous material present in the ink in grams.	(2)

Answer grams



(c	c) Discuss how designers can minimise the environmental impact of materials when developing new and emerging technologies.	
		(6)



(Total for Question 4 = 12 marks)

TOTAL FOR SECTION A = 40 MARKS

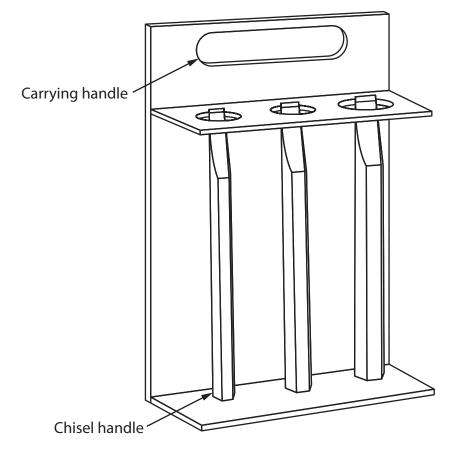


SECTION B

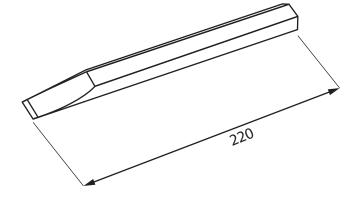
Metals

Answer ALL questions. Write your answers in the spaces provided.

5 Figure 9 shows a design solution for a metal chisel rack to hold three cold chisels, together with some additional information.



Additional information – dimensions of cold chisels



All dimensions in mm

Diagram not to scale

Figure 9

(a) The chisel rack holds three cold chisels and needs to be improved to include the following specification points.

The chisel rack must:

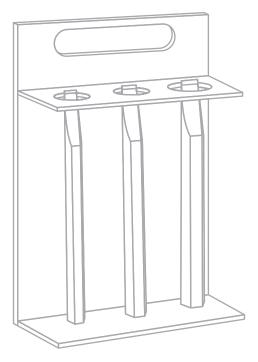
- be able to hold an additional three cold chisels and stop the cold chisels from moving as the rack is carried around a workshop
- protect the user from potential cuts when carrying the rack and have a surface finish that is easy to clean
- be more stable when placed on a bench and be capable of being hung up on a wall.

Use notes and sketches to show how the chisel rack could be modified to include these three specification points.

You will be marked on how you apply your understanding of design and technology, not your graphical skills.

Use the outline of the original design solution to show your modifications.

(6)





(4)

(b) Figure 10 shows a food play set manufactured from metal.

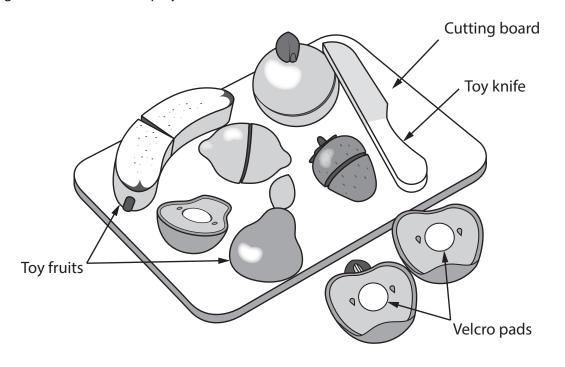


Figure 10

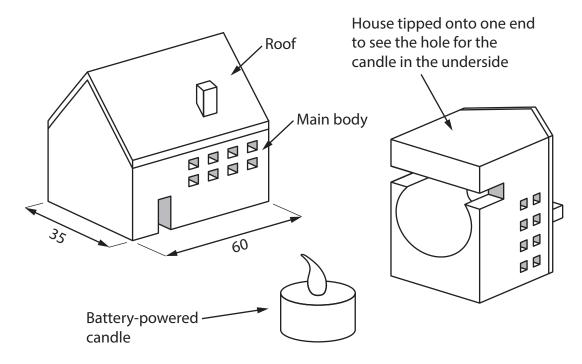
Explain **two** ways that the metal food play set meets, or fails to meet, the criterion of providing a method to educate young children about healthy eating.

(Total for 0	
2	
1	

6 Figure 11 shows a battery-powered candle and a metal house.

The candle sits inside the hole in the metal house.

The main body of the house has been manufactured from aluminium and the roof has been manufactured from copper.



All dimensions in mm

Diagram not to scale

Figure 11

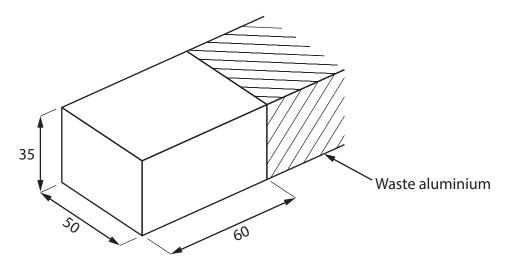
The metal house has been finished with lacquer.

(a) Explain **two** reasons for finishing the metal house with lacquer.

	(4)
1	
2	

(b) Figure 12 shows a dimensioned drawing of a marked-out piece of aluminium ready to be cut to the correct length of 60 mm to start making the metal house.

The metal has a cross section that measures 50 mm \times 35 mm.



All dimensions in mm

Diagram not to scale

Figure 12

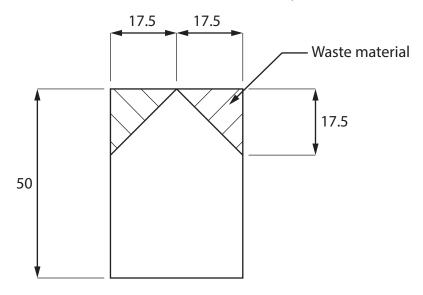
Use notes and sketches, in the space below, to show how the aluminium would be cut to the correct length using hand tools.

You will be marked on how you apply your understanding of design and technology, not your graphical skills.

(4)

The inside of the metal house has been polished.	
(c) Explain one advantage of polishing the inside of the house.	
	(2)

Figure 13 shows a dimensioned side view of the main body of the metal house.



All dimensions in mm

Diagram not to scale

Figure 13

(d) Give **two** different manufacturing methods that could be used to remove the waste material to form the roof shape as shown in Figure 13.

Explain **one** reason for using each manufacturing method.

(6)

Method 1

Explanation

Method 2

Explanation

(Total for Question 6 = 16 marks)



7 Figure 14 shows a child's ride-on buggy.

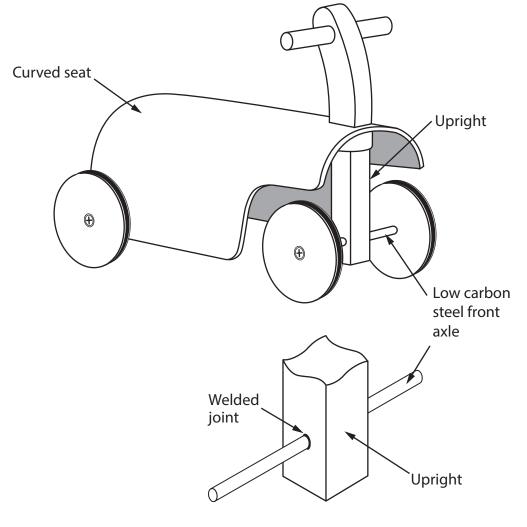


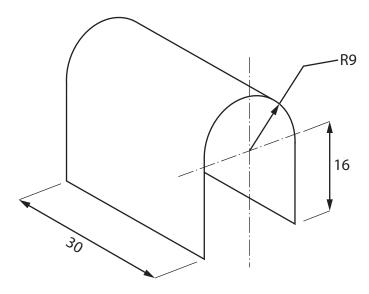
Figure 14

(a) Name the specific process that will be used to heat treat the low carbon steel front axle shown in Figure 14.

(1)

Th	ne curved seat has been manufactured from stainless steel.	
(b)	Explain two working properties of stainless steel that make it an ideal material for the curved seat.	(4)
1		
2		

Figure 15 shows a dimensioned drawing of the stainless steel sheet for the curved seat before it is cut into shape.



All dimensions in cm

Diagram not to scale

Figure 15

Circumference of a circle = πD

Use $\pi = 3.142$

(c) Calculate how many of the curved seats shown in Figure 15 can be cut from a large flat sheet of stainless steel that measures $244 \text{ cm} \times 122 \text{ cm}$.

Ignore the width of any saw cuts.

(5)





(6)

(d) Figure 16 shows an exploded view of the welded joint that has been used to join the upright to the front axle.

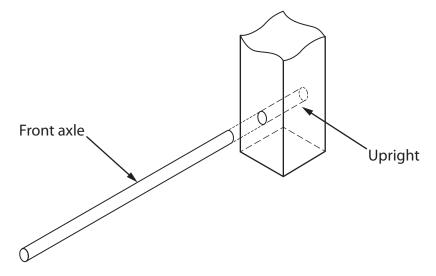


Figure 16

Explain **two** benefits of using welded joints to join the front axle to the upright.

1	
2	
	(Total for Question 7 = 16 marks)

8 Figure 17 shows a partly exploded drawing of a brass photograph holder.

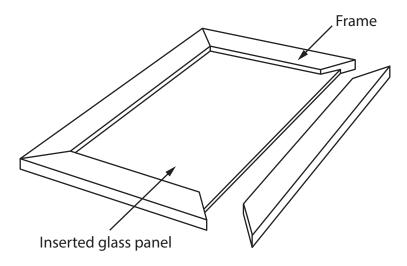


Figure 17

Manufacturing photograph holders from brass is cost effective.

(a)	Explain one other benefit	of manufacturing	the frame	of the pho	tograph	holders
	from brass.					

(2)

(b)	Explain one advantage of using a s	stock form of ba	ar for the frame o	of the
	photograph holders.			

(3)



(c)	(c) Explain two ways that jigs can be used to aid the manufacture of the photograph holder.				
	noide	(4)			
1					
2					

(d) The photograph holders are manufactured in the United Kingdom and sold around the world.

Figure 18 shows some additional information about the photograph holders.

Source of brass	USA		
Country of manufacture	United Kingdom		
Potential market	Houses, schools and businesses		
Scale of production	Batch		

Figure 18

Analyse the information in Figure 18.

Evaluate the photograph holders with reference to cost factors including:

- quality of material
- manufacturing processes
- · commodity prices.

(9)